



DIFFICULT TO MEASURE BETA EMITTERS (⁵⁵FE AND ⁶³NI) IN ACTIVATED PRESSURE VESSEL STEEL – THEORETICAL VERSUS EXPERIMENTAL ANALYSIS

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BACKGROUND AND MOTIVATION

- radionuclide distribution in decommissioning waste has to be determined prior to dismantling with radiochemical separations for determining beta and alpha emitters (DTM radionuclides)
 - > material-dependent nuclide vectors from this experimental data
 - > **After dismantling the decom materials can be characterized with simple gamma spectrometric measurements combined with nuclide vectors**
- real activated RPV steel as a sample matrix gives more realistic view than simulated experiments with inactive steel and radioactive tracers
- Beta emitters have to be purified from other beta and gamma emitters (e.g. ^{60}Co) before activity determination by LSC
- Method for large amount of dismantling waste: Precise but slow determination method for few samples vs. coarser but faster method for more samples?

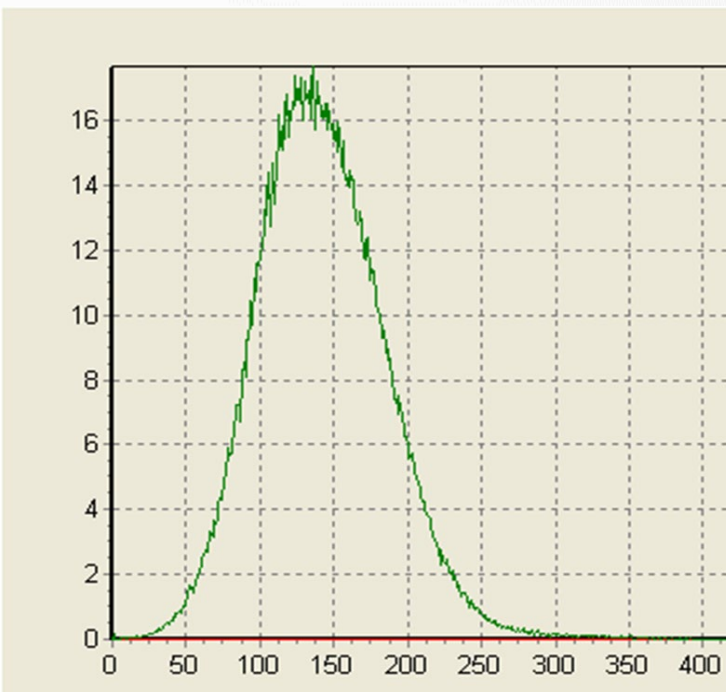
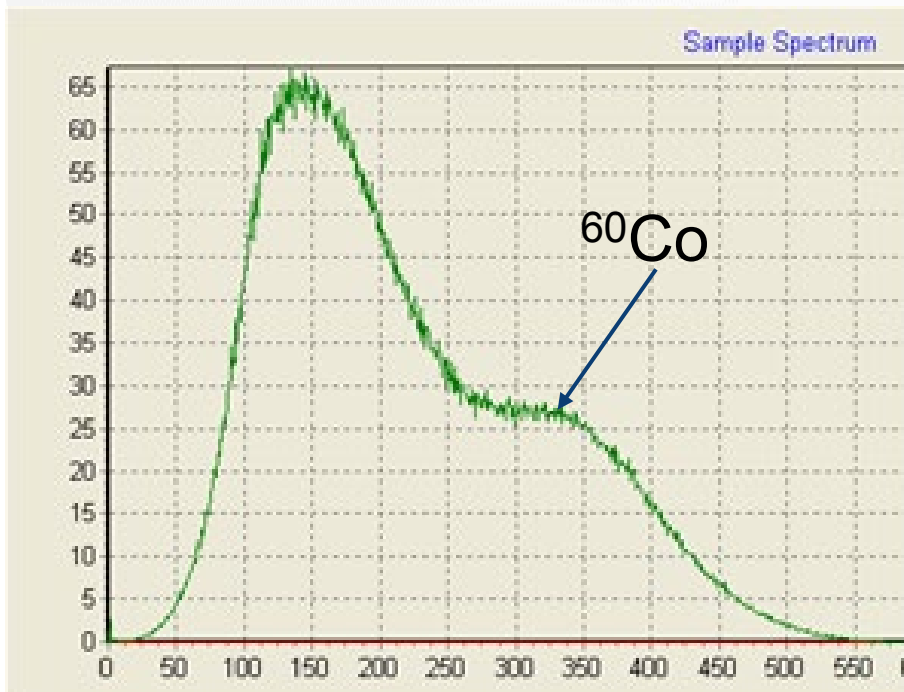


RADIOCHEMICAL SEPARATION OF ^{55}Fe AND ^{63}Ni FROM STEEL

- Different separation methods were tested with inactive and activated steel
- The separation methods included hydroxide co-precipitation of metals, different anion exchange schemes, purification of Ni with Ni resin [®] or DMG co-precipitation
- High concentration of ^{60}Co in steel samples was problematic with all separation methods
- Open questions after our pilot project:
 - * acceptable level of ^{60}Co in the separated fractions of ^{55}Fe and ^{63}Ni
 - * high recovery of ^{55}Fe and ^{63}Ni with slow method vs. lower recoveries with faster method



^{60}Co CONTAMINATION IN SEPARATED FE FRACTION



LSC spectra of ^{55}Fe separated from steel before (left) and after (right) extra anion exchange step performed in acetone + HCl mixture.



RADIOMETRIC MEASUREMENTS

^{60}Co by ISOCS (In-Situ Object Counting System)

- the counting efficiency of a particular measurement comprises of the sample size, thickness and density of the sample and its container, collimators if present, and the source-detector distance

^{60}Co by standard geometry calibration: GX 8021 HPGe spectrometer (Canberra)

- steel sample in an LSC vial of 20 ml
 - Genie 2000 Gamma Acquisition & Analysis program (Canberra)
 - Dual polynomial fitting option was used for efficiency and energy calibration
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- **^{55}Fe and ^{63}Ni by LSC (Quantulus 1220 and Hidex 300 SL)**



COMPUTATIONAL METHODS

- The calculations were performed using a **point kinetic code ORIGEN-S** (I.C. Gauld et al., ORIGEN-S: A Scale System Module to Calculate Fuel Depletion, Actinide Transmutation, Fission Product Buildup and Decay, and Associated Radiation Source Terms, ORNL/TM-2005/39, version 6.1, 2011)
- -> **theoretical activity concentrations of the radionuclides in the activated steel** based on manufacturing specifications and known irradiation history



RESULTS: ^{60}Co IN BWR STEELS (UNCERTAINTY OF A $\sim 1\text{-}3\%$)

Sample	A ^{60}Co by ISOCS (Bq/g)	Experimental/theoretical by ISOCS	A ^{60}Co by standard calibration (Bq/g)	Experimental/theoretical by stand. cal.
BWR_a	16 300	0.9	16 300	0.9
BWR_b	15 900	0.8	14 600	0.8
BWR_c	15 800	0.8	13 700	0.7
BWR_d	16 000	0.9	15 900	0.9
BWR_e	16 200	0.9	n/a	
BWR_f	15 800	0.8	n/a	
BWR_g	16 000	0.9	n/a	
BWR_h	16 200	0.9	n/a	



RESULTS: ^{60}Co IN VVER STEELS (UNCERTAINTY OF A $\sim 1\text{-}3\%$)

Sample	A ^{60}Co by ISOCS (Bq/g)	Experimental/theoretical by ISOCS	A ^{60}Co by standard calibration (Bq/g)	Experimental/theoretical by stand. cal.
VVER_a	68 500	0.9	71 100	1.0
VVER_b	71 400	1.0	69 900	0.9
VVER_c	70 100	0.9	71 600	1.0
VVER_d	72 200	1.0	68 300	0.9
VVER_e	72 800	1.0	n/a	
VVER_f	71 900	1,0	n/a	
VVER_g	72 000	1.0	n/a	
VVER_h	72 000	1.0	n/a	



RESULTS: ^{55}Fe AND ^{63}Ni IN BWR STEELS (UNCERTAINTY OF A $\sim 14\%$)

Sample	A ^{55}Fe (Bq/g)	A ^{55}Fe meas/calc	A ^{63}Ni (Bq/g)	A ^{63}Ni meas/calc
BWR_a	278 200	2.0	6 000	1.1
BWR_b	224 300	1.6	6 400	1.1
BWR_c	128 200	0.9	6 100	1.1
BWR_d	123 400	0.9	5 900	1.1
BWR_e	228 400	1.6	3 600	0.6
BWR_f	99 200	0.7	N/A	N/A
BWR_g	243 200	1.7	5 700	1.0
BWR_h	217 700	1.5	5 900	1.1



RESULTS: ^{55}Fe AND ^{63}Ni IN VVER STEELS (UNCERTAINTY OF A $\sim 14\%$)

Sample	A ^{55}Fe (Bq/g)	A ^{55}Fe meas/calc	A ^{63}Ni (Bq/g)	A ^{63}Ni meas/calc
VVER_a	135 400	1.4	52 600	1.0
VVER_b	118 200	1.2	59 100	0.9
VVER_c	125 800	1.3	76 100	1.3
VVER_d	122 400	1.2	74 300	1.3
VVER_e	144 400	1.5	109 200	1.9
VVER_f	141 800	1.4	101 800	1.8
VVER_g	137 600	1.4	69 900	1.2
VVER_h	147 300	1.5	64 700	1.1



CONCLUSIONS

- Differences in chemical composition between two steel types -> differences in chemical behaviour during separation procedure, and radionuclide distribution
- both gamma calibration approaches (ISOCS and standard calibration) worked equally well for ^{60}Co , but for weaker gamma energies this would probably not have been the case

- Experimental/theoretical values for

$A^{60}\text{Co}$: 0.7-1.0

$A^{55}\text{Fe}$: 0.7-2.0

$A^{63}\text{Ni}$: 0.6-1.9

-> overall: experimental and theoretical values correlate pretty well

- The current situation of the pilot project: evaluation of uncertainties and writing a manuscript



FORTHCOMING ARTICLE

- A Master thesis was produced during this project by Taneli Iso-Markku, UH: "Difficult-to-measure beta active radionuclides in nuclear decommissioning waste"
- Anumaija Leskinen, Susanna Salminen-Paatero, Merja Tanhua-Tyrkkö, Taneli Iso-Markku, Esa Puukko, Antti Rätty:

“Determination of ^{14}C , ^{55}Fe , ^{63}Ni and gamma emitters in activated RPV steel samples - a comparison between calculations and experimental analysis”

- TO BE SUBMITTED TO JOURNAL OF RADIOANALYTICAL AND NUCLEAR CHEMISTRY IN SUMMER 2019

- > Stay tuned!



CONTINUANCE: THE "DEMONI" PROJECT, 2019-2023

- Funded by KYT2018 Research program
- To expand the selection of nuclear decommissioning materials analyzed and validate the separation methods
- Matrices: steel, concrete, spent ion exchange resin
- Radionuclides: ^{14}C , ^{60}Co , ^{55}Fe , ^{63}Ni , ^{41}Ca , others (?)
- Also long-term dissolution tests of steel in ground water (UH and VTT)
- Mechanical properties of concrete and dissolution behavior of concrete in conditions simulating final disposal of nuclear waste (VTT)
- Will be executed in co-operation and co-funding with NKS projects, e.g. ongoing DTM-DECOM project (intercomparison in determination of fore mentioned radionuclides in activated pressure vessel steel)



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THANK YOU FOR LISTENING!

