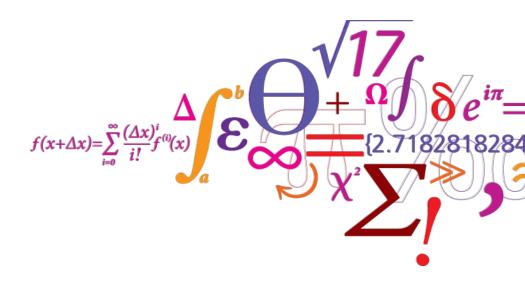
#### Application of Rapid and Automated Techniques in Radiochemical Analysis ---Inspirations from NKS-B Rapid-Tech Project

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**DTU Nutech** Center for Nuclear Technologies

#### NKS-B Rapid-tech project [AFT/B(14)7]



 Funded by Nordic Nuclear Safety Research (NKS) for 2014-2016

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#### **Project objectives**

- To explore the application of different rapid techniques in determination of radionuclides, thus to improve the analytical efficiency of present radioanalytical methods in the areas of E, W and R.
- Specific tasks:
- Identification of current needs and problems in methodology development for rapid determination of <sup>90</sup>Sr and actinides.
- Identification of individual processes wherein rapid techniques can be potentially applied to improve the analytical efficiency.



No.	Rapid techniques	
1	Flow injection (FI)/sequential injection (SI)	
2	High performance liquid chromatography (HPLC)	
3	Vacuum box system	
4	On-line detection (FI-ICPMS, HPLC-ICPMS)	
5	other effective sample treatment approaches (microwave assisted digestion, alkaline fusion, co-precipitation)	



Flow/sequential injection chromatographic separation:

#### Flow injection (FI) system:

- Peristaltic pump
- Continuous flow

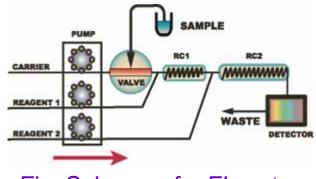


Fig. Scheme of a FI system

#### Sequential injection (SI) system:

- Syringe pump
- Selection valve

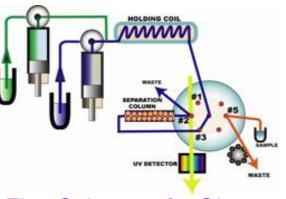


Fig. Scheme of a SI system



No.	Rapid techniques	
1	Flow injection (FI)/sequential injection (SI)	
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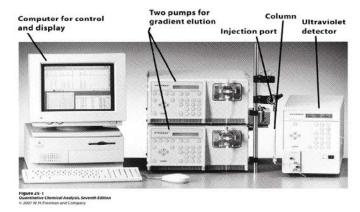
#### High performance liquid chromatography (HPLC):

#### Advantages:

- Fully automated
- Can be connected directly with MS

#### **Disadvantages:**

- Only handle small samples
- Single sample processing
- High cost



HPLC system



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#### Vaccum box:

#### Advantages:

- Multi-sample processing
- Easy operation
- Low cost
- Flexible

#### **Disadvantages:**

Need human attention



**Eichrom vaccum box** 



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Alkaline fusion --- Rapid sample pre-treatment techniques for solid samples:

Fluxes can be used for alkaline fusion:

- NaOH
- Na<sub>2</sub>O<sub>2</sub>
- NaCO<sub>3</sub>
- LiBO<sub>2</sub>
- Others



Busen burner



Katanax automatic electric fluxer



## Co-precipitation --- Rapid sample pre-treatment for liquid samples:

- Carbonates (e.g.,CaCO<sub>3</sub>)
- Oxalates (e.g., CaC<sub>2</sub>O<sub>4</sub>)
- Hydroxides (e.g., Fe(OH)<sub>3</sub>)
- Oxides (e.g., MnO<sub>2</sub>)
- Phosphates (e.g., Ca<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>, BiPO<sub>4</sub>)
- Others (e.g., AMP for Cs)



#### $Fe(OH)_3$ co-precipitation



 $CaCO_3$  co-precipitation



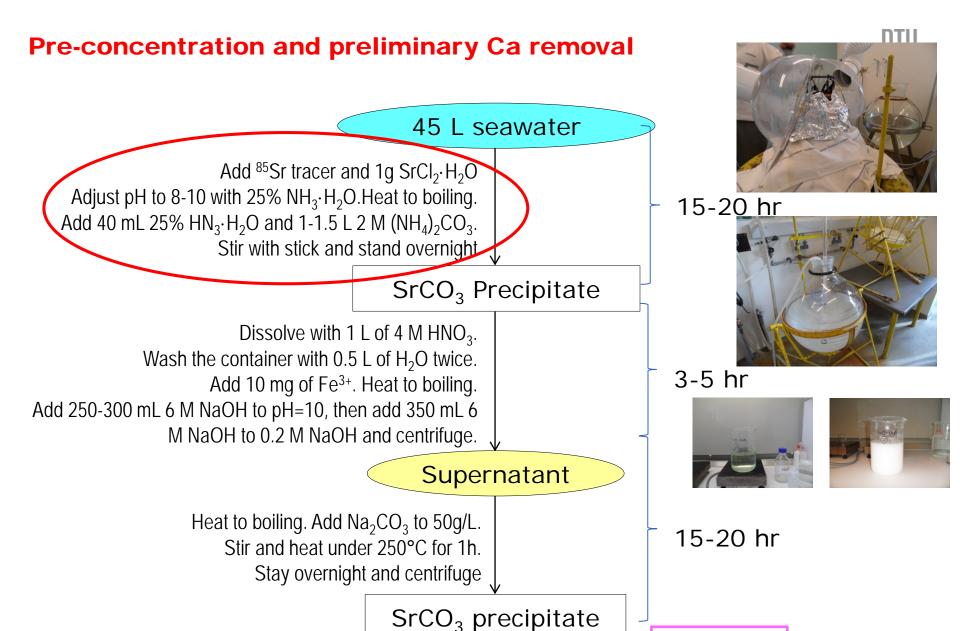
CaC<sub>2</sub>O<sub>4</sub> co-precipitation



#### NKS-B Rapid-tech project 2014-2015

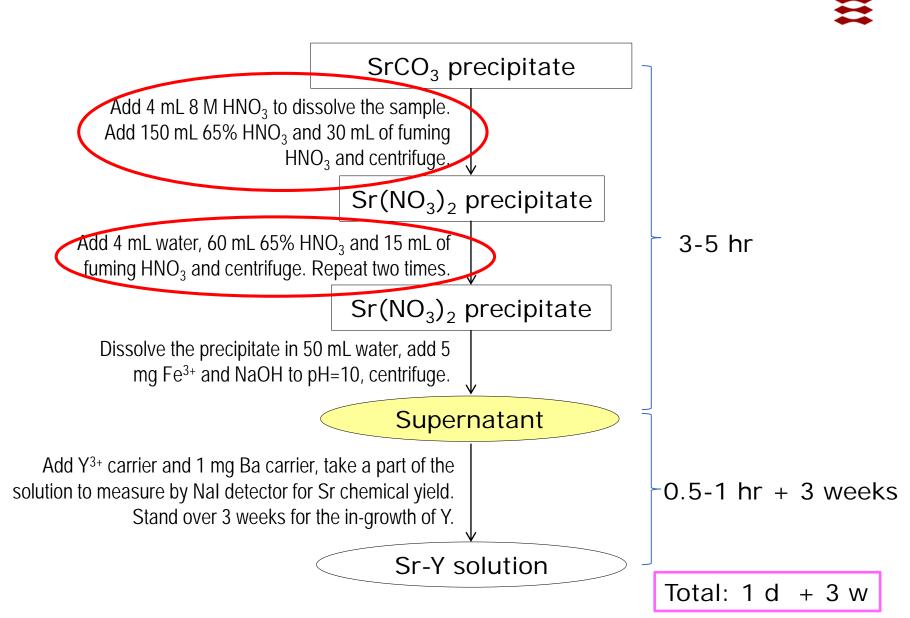
- Current analytical methods for Sr and actinides were screened among participating institutes.
- Conclusions:
- 1) Current application of novel automated techniques in Nordic countries is very limited.
- 2) There is a need for end users to become more aware of the advantages of improved techniques for radiochemical assays.

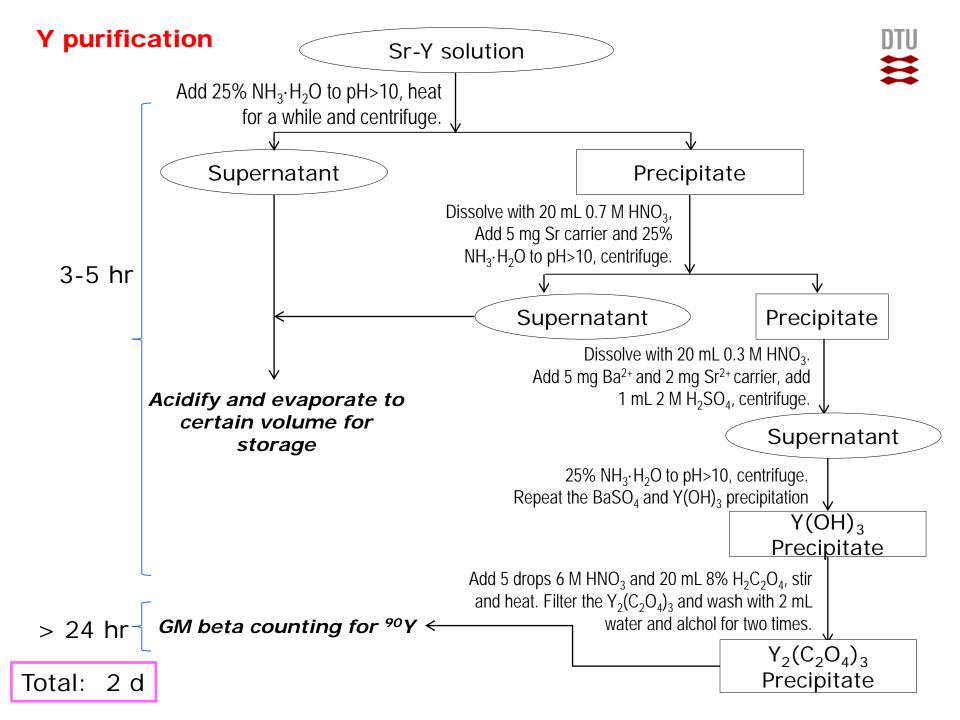
#### •Example: <sup>90</sup>Sr determination for 45 L seawater (DTU-Nutech routine analysis)



Total: 2 d

#### **Further Ca removal and purification**





#### Performance evaluation and potential improvement



#### **Advantages**

Robust, high applicability, high precision and accuracy, relatively low LOD (5 mBq)

Disadvantage					
Item	Detailed problem	Possible solution			
Low safety factor	highly toxic chemical $(NH_4)_2CO_3$	CaC <sub>2</sub> O <sub>4</sub> co-precipitation, room temp.			
	noxious and corrosive fuming nitric	Repeated application of NaOH for removal of Ca			
Low efficiency (Analytical turnover >5	Repeated Sr(NO <sub>3</sub> ) <sub>2</sub> precipitation	Application of Sr resin			
days excluding 3-week ingrowth of <sup>90Y</sup> )	Long waiting time for <sup>90</sup> Y ingrowth	Direct counting of <sup>90</sup> Sr by LSC			
High labor intensity	Manual operation	Flow/sequential injection			

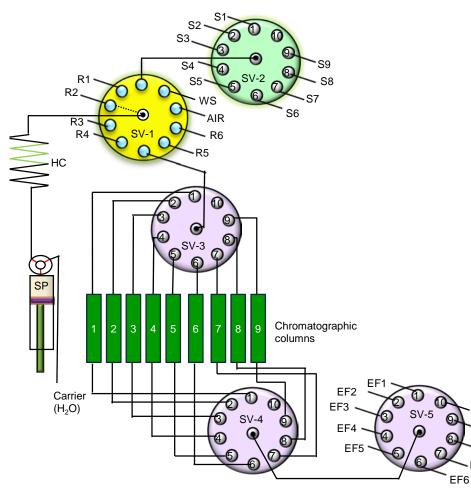
#### **Sequential injection unit**

WS

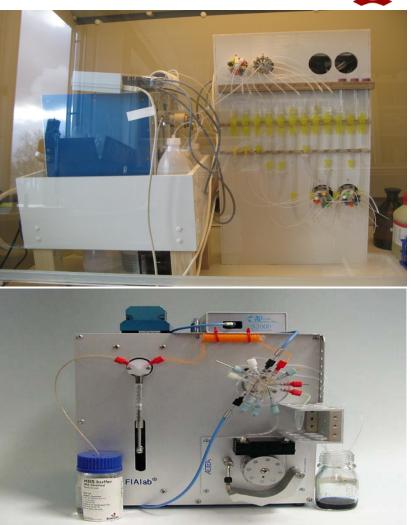
F9

EF8





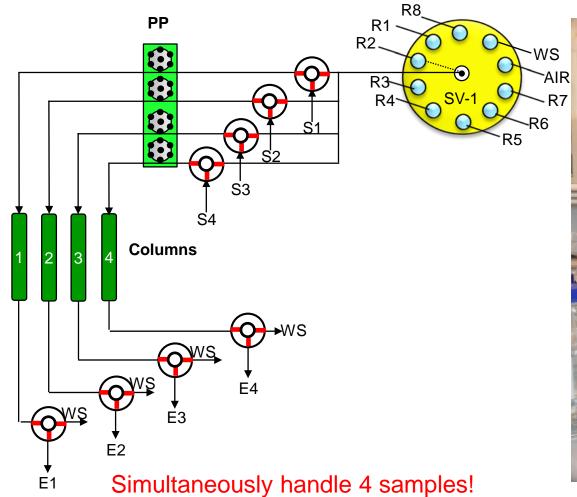
#### Automatically handle 9 samples! Work overnight !

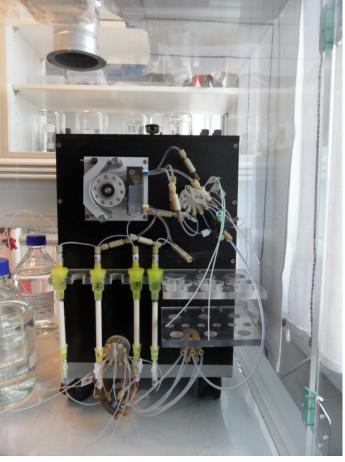


<u>Qiao, J. X.</u>, Hou, X. L., Roos, P., Miró, M. Analytica Chimic Acta. 2011.

#### Flow injection unit







<u>Qiao, J. X.</u>, Shi, K. L., Hou, X. L., Nielsen, S., Roos, P. Environmental Science & Technology. 2013.

#### Conclusions

- •More efforts are needed to improve the application of automated and rapid techniques in radiochemical analysis
- •More support from NKS or other foundations for future projects
- More communication and collaboration among Nordic and international labs



# Thank you!